

# ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH  
EN 15804+A2+AC,  
ISO 14025,  
ISO 21930

## GEBERIT SILENT-PP FITTING

Geberit International AG

EPD HUB, HUB- 1814

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Created with One Click LCA



## GENERAL INFORMATION

### MANUFACTURER

|                 |  |
|-----------------|--|
| Manufacturer    | Geberit International AG                   |
| Address         | Schachenstrasse 77, 8645 Jona, Switzerland |
| Contact details | sustainability@geberit.com                 |
| Website         | www.geberit.com                            |

### EPD STANDARDS, SCOPE AND VERIFICATION

|                     |   |
|---------------------|---|
| Programme operator  | EPD Hub, hub@epdhub.com   |
| Reference standards | EN 15804+A2:2019+AC:2021<br>ISO 14025<br>ISO 21930  |
| PCR                 | EPD Hub Core PCR version 1.0, 1 Feb 2022  |
| Sector              | Construction product  |
| Category of EPD     | Third-party-verified EPD  |
| Scope of the EPD    | Cradle to gate with options, A4-A5, and modules C1-C4 and D   |
| EPD author          | Georg Nauenburg   |
| EPD verification    | Independent verification of this EPD and data according to ISO 14025<br><input type="checkbox"/> Internal certification <input checked="" type="checkbox"/> External verification |
| EPD verifier        | Magaly González Vázquez, as an authorised verifier acting for EPD Hub Limited   |

The manufacturer retains the sole ownership of, liability and responsibility for the EPD. EPDs within the same product category but from different programmes may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

### PRODUCT

|                                   |  |
|-----------------------------------|--|
| Product name                      | Geberit Silent-PP fitting              |
| Additional labels                 | -                                      |
| Product reference                 | 390.522.14.1                           |
| Place of production               | Pottenbrunn, Austria<br>Ruše, Slovenia |
| Period for data                   | 2023                                   |
| Averaging in EPD                  | Multiple factories                     |
| Variation in GWP-fossil for A1-A3 | < 5 %                                  |

### ENVIRONMENTAL DATA SUMMARY

|   |                                |
|---|--------------------------------|
| Declared unit                             | 1 kg Geberit Silent-PP fitting |
| Declared unit mass                        | 1 kg                           |
| GWP-fossil, A1-A3 (kgCO <sub>2</sub> e)   | 1.79                           |
| GWP-total, A1-A3 (kgCO <sub>2</sub> e)    | 1.63                           |
| Secondary material, inputs (%)            | 0.3                            |
| Secondary material, outputs (%)           | 65                             |
| Total energy use, A1-A3 (kWh)             | 14.4                           |
| Total water use, A1-A3 (m <sup>3</sup> e) | 0.15                           |

## PRODUCT AND MANUFACTURER

### ABOUT THE MANUFACTURER

Geberit wants to play a leading role in the transition towards a sustainable sanitary industry. Sustainability has formed an integral component of the corporate strategy for more than 30 years. The Geberit Group has a group ISO certificate in accordance with ISO 9001 (quality), ISO 14001 (environment) and ISO 45001 (occupational health and safety). The company prepared life cycle assessments for key products from an early stage, and eco-design has been an integral part of the product development process since 2007. You can find comprehensive information on sustainability in the current annual report or at <https://www.geberit.com/sustainability>

### PRODUCT DESCRIPTION

Geberit Silent-PP is a hydraulically optimised and sound-optimised plug-in drainage system, designed for non-pressurised building drainage. It can be used in the building and buried within the building structure. Geberit Silent-PP consists of robust mineral-reinforced three-layer pipes, mineral-reinforced fittings and are available in the dimensions d32 – 160 mm.

Intended use:

- For draining off waste water within buildings
- For central vacuum cleaner systems in single-family houses, use dimensions DN 40–50 exclusively.
- For pressure pipes of faeces-lifting units according to EN 12050-2 and EN 12050-3, use dimensions DN 32–50 only.
- Conventional roof drainage system

Further information is available in the local online product catalogue.

### PRODUCT RAW MATERIAL MAIN COMPOSITION

| Raw material category | Amount, mass % | Material origin |
|-----------------------|----------------|-----------------|
| Metals                | 0              | -               |
| Minerals              | 36             | Europe          |
| Fossil materials      | 64             | Europe          |
| Bio-based materials   | 0              | -               |

### BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

|  |       |
|--|-------|
| Biogenic carbon content in product, kg C   | 0     |
| Biogenic carbon content in packaging, kg C | 0.045 |

### FUNCTIONAL UNIT AND SERVICE LIFE

|                        |                                |
|------------------------|--------------------------------|
| Declared unit          | 1 kg Geberit Silent-PP fitting |
| Mass per declared unit | 1 kg                           |
| Functional unit        | -                              |
| Reference service life | 50 years                       |

### REACH – SUBSTANCES OF VERY HIGH CONCERN (SVHC)

The product does not contain any REACH SVHC substances in amounts greater than 0.1 % (1,000 ppm).

# PRODUCT LIFE CYCLE

## SYSTEM BOUNDARY

This EPD covers the life cycle modules listed in the following table.

| Product stage |           |               | Construction stage |              | Use stage |             |        |             |               |                        |                       | End-of-life stage |           |                  |          | Beyond system boundaries |          |           |
|---------------|-----------|---------------|--------------------|--------------|-----------|-------------|--------|-------------|---------------|------------------------|-----------------------|-------------------|-----------|------------------|----------|--------------------------|----------|-----------|
| A1            | A2        | A3            | A4                 | A5           | B1        | B2          | B3     | B4          | B5            | B6                     | B7                    | C1                | C2        | C3               | C4       | D                        |          |           |
| x             | x         | x             | x                  | x            | MND       | MND         | MND    | MND         | MND           | MND                    | MND                   | x                 | x         | x                | x        | x                        |          |           |
| Raw materials | Transport | Manufacturing | Transport          | Installation | Use       | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | Deconstr./demol.  | Transport | Waste processing | Disposal | Reuse                    | Recovery | Recycling |

MND = Modules not declared; MNR = Modules not relevant.

## MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. The energy used by machines, and handling of waste formed in the production processes at the manufacturing facilities are also included in this stage. Furthermore, the study considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

The raw materials for the product are polypropylene (PP) and calcium carbonate. The fitting has a coupling with an EPDM sealing. The share of external secondary materials in the product is 0 %. The product is free from organic halogens in accordance with EN 50642. For the supply of raw materials, the total input of raw materials was mapped with corresponding European data. Further information on supply chain sustainability and material purchasing can be found in Geberit Annual Report.

The transports from suppliers to Geberit are modelled based on material-class-specific transport distances. The individual transport distances of each supplier are averaged according to the corresponding sales volumes. All A2 transports are carried out by lorry. Transport by rail, air and sea freight is not considered due to lack of relevance. On average, the transport distance from suppliers of raw and semfinished materials is about 580 km.

The compounding of raw materials takes place in the production site in Villadose (IT). The production and packaging of the Geberit Silent-PP fitting takes place at the production sites in Pottenbrunn (AT) and Ruše (SI). The Geberit plants are certified according to ISO 9001, ISO 14001 and ISO 45001. The current Group ISO certificate can be downloaded from <https://www.geberit.com>. The main production process is injection moulding. A high share of production waste from plastic extrusion is recycled internally. The sources of electricity consumed for the manufacturing process are modelled for the Villadose plant with around 40 % renewable (remaining Italian average mix) and in the Pottenbrunn and Ruše plants with 100 % renewable sources. The consumption of additives is negligible, i.e. it falls under the cut-off rules. The production and provision of packaging material are modelled in A3. The finished product is packaged normally with plastic bags and cardboard. Other packaging materials fall under the cut-off rules. The manufacturing waste is assumed to be sent to the closest waste disposal facilities by lorry, which is estimated to be 50 km away.

## TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts resulting from final products delivery to construction site (A4) cover direct fuel exhaust emissions and environmental impacts of fuel production, as well as related infrastructure emissions.

Transport from Geberit to customers within Europe is carried out by logistics partners via the modern, efficient Logistics Centre in Pfullendorf (DE) which is certified according to ISO 9001, ISO 14001 and ISO 45001. Distribution to countries outside Europe is not taken into account due to lack of relevance.

The following information has been considered:

- The majority of transports within Europe are carried out by lorry. Therefore, intercontinental transport by sea and air is not considered.
- The majority of vehicles in use are > 32 t Euro 6 class (> 85 %).
- The average transport distance in Europe from the production site to the Logistics Centre and to the consumer is approximately 580 km.

Further information on logistics and how we consider ecological aspects of transport can be found in the Geberit Annual Report.

In A5, there are no relevant environmental impacts during installation. Therefore, only the preparation of the waste treatment of packaging materials is taken into account in A5. Cardboard is assumed to be fully recycled. Plastics are assumed to be disposed of in the municipal waste incineration plant.

### **PRODUCT USE AND MAINTENANCE (B1-B7)**

The product use and maintenance phases are not considered. Air, soil and water impacts during the use phase have not been studied.

The product does not consume any electricity in use and has no moving parts. Periodic maintenance is not necessary.

The resistance to ageing depends on the strength of the mechanical, thermal and chemical stress, the resistance of the material and the wall thickness of the fitting and its proper functioning. Under conditions normally encountered in waste water fittings in buildings, Geberit Silent-PP has a service life of at least 50 years.

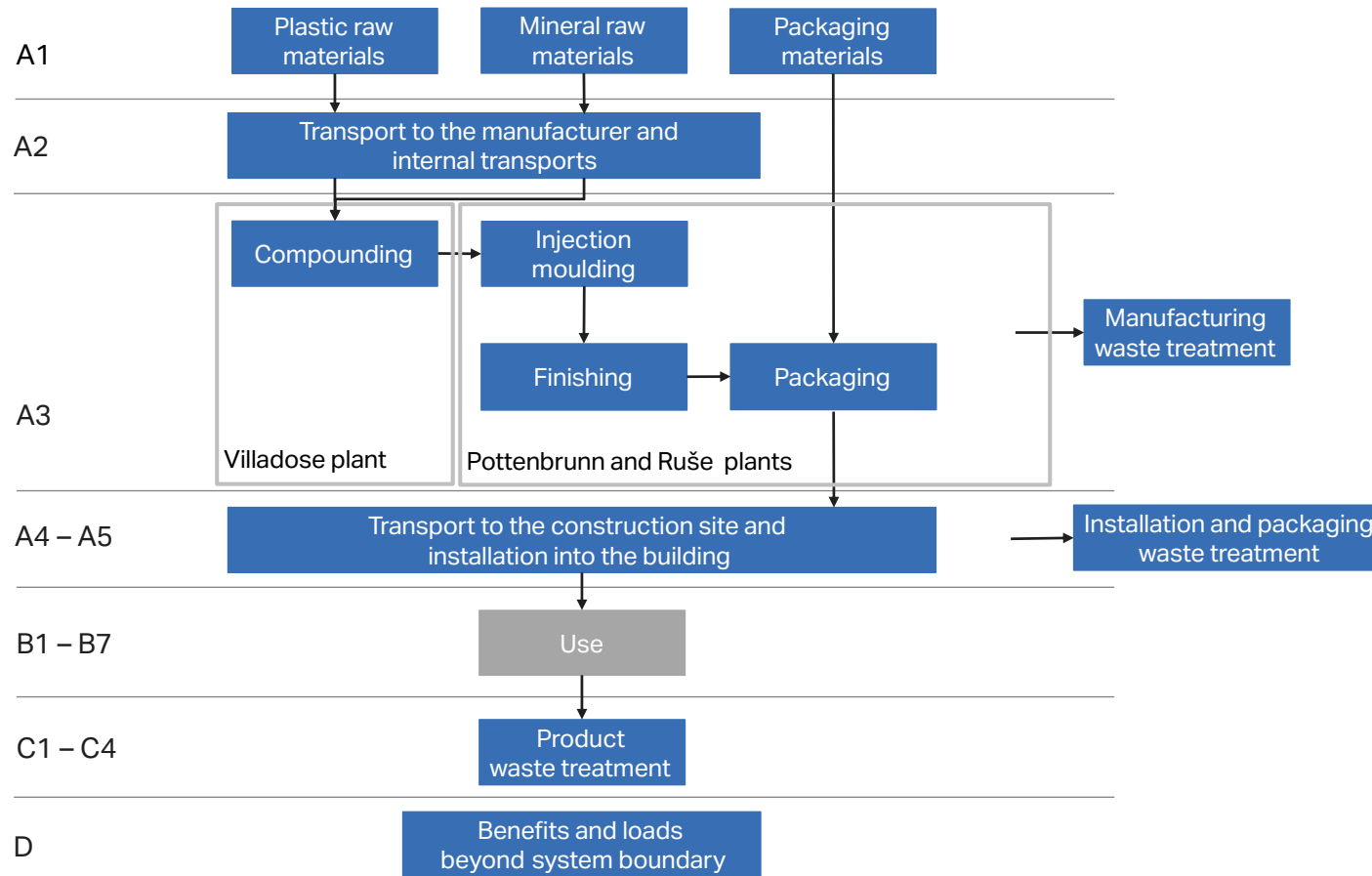
### **PRODUCT END-OF-LIFE (C1-C4, D)**

As the consumption of energy and natural resources is negligible for disassembling the end-of-life product, the impacts of demolition are assumed to be zero (C1). The end-of-life product is assumed to be sent to the closest waste disposal facilities by lorry, which is estimated to be

50 km away (C2). It is generally assumed that all waste is collected and professionally separated after demolition on the construction site. The type of waste treatment is determined on the basis of the material class. Plastics are disposed of in the municipal waste incineration plant. Although the plastic components of the product are basically suitable for recycling due to their material properties, they are conservatively modelled with thermal energy recovery. The mineral material of the product is assumed to be disposed of in the inert material landfill. The product is not biodegradable.

In module D, the thermal treatment of plastics generates benefits. This covers energy and heat produced from the incineration in a waste incineration plant. Waste of packaging materials in A5 have benefits and loads that are also considered.

# MANUFACTURING PROCESS



# LIFE CYCLE ASSESSMENT

## CUT-OFF CRITERIA

The study does not exclude any modules or processes that are stated as mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes for which data is available are included in the calculation. There is no neglected unit process with more than 1 % of total mass or energy flows. The module-specific total neglected input and output flows also do not exceed 5 % of energy use or mass.

## ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are made as per the reference standards and the applied PCR. In this study, allocations have been made in the following ways:

| Data type                      | Allocation                  |
|--------------------------------|-----------------------------|
| Raw materials                  | No allocation               |
| Packaging materials            | No allocation               |
| Ancillary materials            | No allocation               |
| Manufacturing energy and waste | Allocated by mass or volume |

## AVERAGES AND VARIABILITY

|                                   |                        |
|-----------------------------------|------------------------|
| Type of average                   | Multiple factories     |
| Averaging method                  | Representative product |
| Variation in GWP-fossil for A1-A3 | < 5 %                  |

This EPD is product-specific and results are for the manufacturing site in Pottenbrunn (AT). The manufacturing site in Ruše (SI) also produces fittings and varies in GWP-fossil A1-A3 by less than 5 %. The data of a Geberit Silent-PP bend PP-MD 45G d110 L9.7 (article number 390.522.14.1) was chosen as a reference product. The results can be scaled linearly for articles listed in the Annex.

## LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using the One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards, ISO 14040 and ISO 14044. Ecoinvent 3.8 and One Click LCA databases were used as sources of environmental data.

# ENVIRONMENTAL IMPACT DATA

## CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

| Impact category                     | Unit                   | A1       | A2       | A3        | A1-A3     | A4       | A5       | B1  | B2  | B3  | B4  | B5  | B6  | B7  | C1  | C2       | C3        | C4        | D         |
|-------------------------------------|------------------------|----------|----------|-----------|-----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|-----|----------|-----------|-----------|-----------|
| GWP <sup>1)</sup> -total            | kg CO <sub>2</sub> e   | 1,43E+00 | 1,20E-01 | 8,27E-02  | 1,63E+00  | 5,99E-02 | 2,10E-01 | MND | MND | MND | MND | MND | MND | MND | MNR | 4,65E-03 | 1,80E+00  | 1,87E-03  | -1,06E+00 |
| GWP-fossil                          | kg CO <sub>2</sub> e   | 1,42E+00 | 1,20E-01 | 2,48E-01  | 1,79E+00  | 5,99E-02 | 4,43E-02 | MND | MND | MND | MND | MND | MND | MND | MNR | 4,65E-03 | 1,81E+00  | 1,87E-03  | -1,06E+00 |
| GWP-biogenic                        | kg CO <sub>2</sub> e   | 2,49E-03 | 0,00E+00 | -1,66E-01 | -1,63E-01 | 0,00E+00 | 1,66E-01 | MND | MND | MND | MND | MND | MND | MND | MNR | 0,00E+00 | -2,38E-03 | -1,83E-06 | 0,00E+00  |
| GWP-luluc <sup>2)</sup>             | kg CO <sub>2</sub> e   | 5,07E-04 | 4,67E-05 | 7,39E-04  | 1,29E-03  | 2,33E-05 | 4,00E-06 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,75E-06 | 7,25E-05  | 1,77E-06  | -1,82E-04 |
| Ozone depletion pot.                | kg CFC-11e             | 7,65E-08 | 2,83E-08 | 2,50E-08  | 1,30E-07  | 1,41E-08 | 3,60E-10 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,08E-09 | 3,87E-09  | 7,56E-10  | -5,61E-08 |
| Acidification potential             | mol H <sup>+</sup> e   | 5,37E-03 | 3,92E-04 | 1,17E-03  | 6,93E-03  | 1,95E-04 | 2,57E-05 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,81E-05 | 4,04E-04  | 1,76E-05  | -8,28E-03 |
| EP <sup>3)</sup> -freshwater        | kg Pe                  | 2,45E-05 | 1,02E-06 | 1,13E-05  | 3,69E-05  | 5,07E-07 | 1,33E-07 | MND | MND | MND | MND | MND | MND | MND | MNR | 3,85E-08 | 1,63E-06  | 1,96E-08  | -5,96E-05 |
| EP-marine                           | kg Ne                  | 8,75E-04 | 8,61E-05 | 3,95E-04  | 1,36E-03  | 4,28E-05 | 8,85E-06 | MND | MND | MND | MND | MND | MND | MND | MNR | 4,98E-06 | 1,56E-04  | 6,09E-06  | -9,69E-04 |
| EP-terrestrial                      | mol Ne                 | 9,64E-03 | 9,56E-04 | 2,93E-03  | 1,35E-02  | 4,76E-04 | 8,74E-05 | MND | MND | MND | MND | MND | MND | MND | MNR | 5,50E-05 | 1,67E-03  | 6,69E-05  | -1,13E-02 |
| POCP <sup>4)</sup> ('smog')         | kg NMVOCe              | 4,56E-03 | 3,70E-04 | 7,84E-04  | 5,72E-03  | 1,84E-04 | 2,40E-05 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,85E-05 | 4,38E-04  | 1,95E-05  | -3,12E-03 |
| ADP-minerals & metals               | kg Sbe                 | 1,12E-05 | 2,93E-07 | 1,18E-06  | 1,27E-05  | 1,46E-07 | 6,03E-08 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,10E-08 | 7,03E-07  | 4,30E-09  | -8,08E-07 |
| ADP <sup>5)</sup> -fossil resources | MJ                     | 4,97E+01 | 1,88E+00 | 4,10E+00  | 5,57E+01  | 9,38E-01 | 4,30E-02 | MND | MND | MND | MND | MND | MND | MND | MNR | 7,08E-02 | 4,94E-01  | 5,12E-02  | -1,30E+01 |
| Water use                           | m <sup>3</sup> e depr. | 6,47E-01 | 8,41E-03 | 5,52E+00  | 6,18E+00  | 4,19E-03 | 2,50E-03 | MND | MND | MND | MND | MND | MND | MND | MNR | 3,17E-04 | 7,06E-02  | 1,63E-04  | -1,88E-01 |

1) GWP = Global warming potential; 2) luluc = land use and land use change; 3) EP = Eutrophication potential; 4) POCP = Photochemical ozone creation potential; 5) ADP = Abiotic depletion potential

## ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

| Impact category         | Unit      | A1       | A2       | A3       | A1-A3    | A4       | A5       | B1  | B2  | B3  | B4  | B5  | B6  | B7  | C1  | C2       | C3       | C4       | D         |
|-------------------------|-----------|----------|----------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|-----------|
| Particulate matter      | Incidence | 5,88E-08 | 1,37E-08 | 1,37E-08 | 8,62E-08 | 6,81E-09 | 3,76E-10 | MND | MND | MND | MND | MND | MND | MND | MNR | 5,33E-10 | 6,00E-09 | 3,54E-10 | -7,16E-08 |
| Ionizing radiation      | kBq U235e | 1,17E-01 | 9,02E-03 | 2,78E-02 | 1,54E-01 | 4,49E-03 | 4,27E-04 | MND | MND | MND | MND | MND | MND | MND | MNR | 3,38E-04 | 3,89E-03 | 2,32E-04 | -1,67E-01 |
| Ecotoxicity, freshwater | CTUe      | 1,08E+01 | 1,68E+00 | 3,74E+00 | 1,62E+01 | 8,34E-01 | 2,12E-01 | MND | MND | MND | MND | MND | MND | MND | MNR | 6,34E-02 | 1,64E+00 | 3,34E-02 | -2,31E+01 |
| Human toxicity, cancer  | CTUh      | 4,19E-10 | 4,10E-11 | 1,63E-10 | 6,24E-10 | 2,04E-11 | 1,31E-11 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,56E-12 | 2,04E-10 | 8,36E-13 | -3,37E-10 |
| Human tox. non-cancer   | CTUh      | 9,94E-09 | 1,61E-09 | 2,67E-09 | 1,42E-08 | 8,03E-10 | 2,30E-10 | MND | MND | MND | MND | MND | MND | MND | MNR | 6,22E-11 | 3,37E-09 | 2,19E-11 | -1,07E-08 |
| SQP <sup>6)</sup>       | -         | 2,32E+00 | 2,17E+00 | 4,83E+00 | 9,31E+00 | 1,08E+00 | 4,15E-02 | MND | MND | MND | MND | MND | MND | MND | MNR | 8,15E-02 | 6,78E-01 | 1,10E-01 | -1,20E+01 |

6) SQP = Potential soil quality index



## USE OF NATURAL RESOURCES

| Impact category                    | Unit           | A1       | A2       | A3        | A1-A3    | A4       | A5        | B1  | B2  | B3  | B4  | B5  | B6  | B7  | C1  | C2       | C3        | C4       | D         |
|------------------------------------|----------------|----------|----------|-----------|----------|----------|-----------|-----|-----|-----|-----|-----|-----|-----|-----|----------|-----------|----------|-----------|
| Renew. PER <sup>7)</sup> as energy | MJ             | 1,00E+00 | 2,12E-02 | 1,76E+01  | 1,86E+01 | 1,06E-02 | 3,74E-03  | MND | MND | MND | MND | MND | MND | MND | MNR | 7,98E-04 | 4,32E-02  | 4,45E-04 | -2,50E+00 |
| Renew. PER as material             | MJ             | 0,00E+00 | 0,00E+00 | 1,43E+00  | 1,43E+00 | 0,00E+00 | -1,43E+00 | MND | MND | MND | MND | MND | MND | MND | MNR | 0,00E+00 | 0,00E+00  | 0,00E+00 | 0,00E+00  |
| Total use of renew. PER            | MJ             | 1,00E+00 | 2,12E-02 | 1,90E+01  | 2,00E+01 | 1,06E-02 | -1,42E+00 | MND | MND | MND | MND | MND | MND | MND | MNR | 7,98E-04 | 4,32E-02  | 4,45E-04 | -2,50E+00 |
| Non-ren. PER as energy             | MJ             | 2,79E+01 | 1,88E+00 | 3,41E+00  | 3,32E+01 | 9,38E-01 | 4,30E-02  | MND | MND | MND | MND | MND | MND | MND | MNR | 7,08E-02 | 4,94E-01  | 5,13E-02 | -1,30E+01 |
| Non-ren. PER as material           | MJ             | 2,18E+01 | 0,00E+00 | -4,13E-01 | 2,14E+01 | 0,00E+00 | -6,91E-01 | MND | MND | MND | MND | MND | MND | MND | MNR | 0,00E+00 | -2,07E+01 | 0,00E+00 | 0,00E+00  |
| Total use of non-ren. PER          | MJ             | 4,97E+01 | 1,88E+00 | 2,99E+00  | 5,46E+01 | 9,38E-01 | -6,48E-01 | MND | MND | MND | MND | MND | MND | MND | MNR | 7,08E-02 | -2,02E+01 | 5,13E-02 | -1,30E+01 |
| Secondary materials                | kg             | 2,57E-03 | 5,22E-04 | 1,11E-01  | 1,15E-01 | 2,60E-04 | 1,21E-04  | MND | MND | MND | MND | MND | MND | MND | MNR | 1,97E-05 | 2,42E-03  | 1,08E-05 | 3,45E-02  |
| Renew. secondary fuels             | MJ             | 1,75E-03 | 5,27E-06 | 8,49E-03  | 1,03E-02 | 2,62E-06 | 9,39E-07  | MND | MND | MND | MND | MND | MND | MND | MNR | 1,98E-07 | 1,95E-05  | 2,81E-07 | -9,74E-06 |
| Non-ren. secondary fuels           | MJ             | 0,00E+00 | 0,00E+00 | 0,00E+00  | 0,00E+00 | 0,00E+00 | 0,00E+00  | MND | MND | MND | MND | MND | MND | MND | MNR | 0,00E+00 | 0,00E+00  | 0,00E+00 | 0,00E+00  |
| Use of net fresh water             | m <sup>3</sup> | 1,67E-02 | 2,43E-04 | 1,29E-01  | 1,46E-01 | 1,21E-04 | 8,24E-05  | MND | MND | MND | MND | MND | MND | MND | MNR | 9,16E-06 | 6,90E-04  | 5,61E-05 | -1,01E-02 |

7) PER = Primary energy resources

## END-OF-LIFE – WASTE

| Impact category     | Unit | A1       | A2       | A3       | A1-A3    | A4       | A5       | B1  | B2  | B3  | B4  | B5  | B6  | B7  | C1  | C2       | C3       | C4       | D         |
|---------------------|------|----------|----------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|-----------|
| Hazardous waste     | kg   | 3,86E-02 | 2,48E-03 | 1,70E-02 | 5,80E-02 | 1,23E-03 | 4,70E-04 | MND | MND | MND | MND | MND | MND | MND | MNR | 9,37E-05 | 7,01E-03 | 0,00E+00 | -8,08E-02 |
| Non-hazardous waste | kg   | 1,06E+00 | 4,07E-02 | 3,44E-01 | 1,45E+00 | 2,03E-02 | 2,47E-02 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,54E-03 | 7,51E-01 | 3,55E-01 | -4,07E+00 |
| Radioactive waste   | kg   | 5,19E-05 | 1,27E-05 | 9,95E-06 | 7,46E-05 | 6,32E-06 | 1,87E-07 | MND | MND | MND | MND | MND | MND | MND | MNR | 4,75E-07 | 1,47E-06 | 0,00E+00 | -6,00E-05 |

## END-OF-LIFE – OUTPUT FLOWS

| Impact category           | Unit | A1       | A2       | A3       | A1-A3    | A4       | A5       | B1  | B2  | B3  | B4  | B5  | B6  | B7  | C1  | C2       | C3       | C4       | D        |
|---------------------------|------|----------|----------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|----------|
| Components for reuse      | kg   | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | MND | MND | MND | MND | MND | MND | MND | MNR | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Materials for recycling   | kg   | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 1,12E-01 | MND | MND | MND | MND | MND | MND | MND | MNR | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Materials for energy rec. | kg   | 0,00E+00 | 0,00E+00 | 9,30E-03 | 9,30E-03 | 0,00E+00 | 1,60E-02 | MND | MND | MND | MND | MND | MND | MND | MNR | 0,00E+00 | 6,50E-01 | 0,00E+00 | 0,00E+00 |
| Exported energy           | MJ   | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 4,95E-01 | MND | MND | MND | MND | MND | MND | MND | MNR | 0,00E+00 | 1,40E+01 | 0,00E+00 | 0,00E+00 |

### ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

| Impact category      | Unit                               | A1       | A2       | A3       | A1-A3    | A4       | A5       | B1  | B2  | B3  | B4  | B5  | B6  | B7  | C1  | C2       | C3       | C4       | D         |
|----------------------|------------------------------------|----------|----------|----------|----------|----------|----------|-----|-----|-----|-----|-----|-----|-----|-----|----------|----------|----------|-----------|
| Global warming pot.  | kg CO <sub>2</sub> e               | 1,35E+00 | 1,19E-01 | 2,51E-01 | 1,72E+00 | 5,93E-02 | 4,51E-02 | MND | MND | MND | MND | MND | MND | MND | MNR | 4,60E-03 | 1,80E+00 | 1,83E-03 | -1,04E+00 |
| Ozone depletion pot. | kg CFC-11e                         | 6,27E-08 | 2,24E-08 | 2,14E-08 | 1,07E-07 | 1,12E-08 | 3,06E-10 | MND | MND | MND | MND | MND | MND | MND | MNR | 8,53E-10 | 3,38E-09 | 5,98E-10 | -4,58E-08 |
| Acidification        | kg SO <sub>2</sub> e               | 4,50E-03 | 3,18E-04 | 8,95E-04 | 5,72E-03 | 1,58E-04 | 1,96E-05 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,43E-05 | 2,98E-04 | 1,33E-05 | -7,07E-03 |
| Eutrophication       | kg PO <sub>4</sub> <sup>3</sup> e  | 1,16E-03 | 6,95E-05 | 5,42E-04 | 1,78E-03 | 3,46E-05 | 2,62E-05 | MND | MND | MND | MND | MND | MND | MND | MNR | 3,21E-06 | 5,01E-04 | 2,86E-06 | -2,10E-03 |
| POCP ('smog')        | kg C <sub>2</sub> H <sub>4</sub> e | 2,85E-04 | 1,46E-05 | 6,48E-05 | 3,64E-04 | 7,29E-06 | 1,56E-06 | MND | MND | MND | MND | MND | MND | MND | MNR | 5,86E-07 | 1,41E-05 | 5,57E-07 | -3,01E-04 |
| ADP-elements         | kg Sbe                             | 1,12E-05 | 2,85E-07 | 1,04E-06 | 1,25E-05 | 1,42E-07 | 5,91E-08 | MND | MND | MND | MND | MND | MND | MND | MNR | 1,07E-08 | 6,86E-07 | 4,23E-09 | -8,11E-07 |
| ADP-fossil           | MJ                                 | 4,97E+01 | 1,88E+00 | 4,08E+00 | 5,57E+01 | 9,38E-01 | 4,30E-02 | MND | MND | MND | MND | MND | MND | MND | MNR | 7,08E-02 | 4,94E-01 | 5,12E-02 | -1,30E+01 |

## ANNEX: ARTICLES COVERED BY THIS EPD

| Article number | Product description                 | Net weight [kg per item] | GWP-fossil, A1-A3 [kg CO2e/item] |
|----------------|-------------------------------------|--------------------------|----------------------------------|
| 390.030.14.1   | branch fitting PP-MD 45G d32/32     | 0.057                    | 0.10                             |
| 390.230.14.1   | branch fitting PP-MD 45G d50/32     | 0.089                    | 0.16                             |
| 390.231.14.1   | branch fitting PP-MD 45G d50/40     | 0.106                    | 0.19                             |
| 390.232.14.1   | branch fitting PP-MD 45G d50/50     | 0.122                    | 0.22                             |
| 390.331.14.1   | branch fitting PP-MD 45G d75/40     | 0.183                    | 0.33                             |
| 390.332.14.1   | branch fitting PP-MD 45G d75/50     | 0.203                    | 0.36                             |
| 390.333.14.1   | branch fitting PP-MD 45G d75/75     | 0.275                    | 0.49                             |
| 390.531.14.1   | branch fitting PP-MD 45G d110/40    | 0.361                    | 0.65                             |
| 390.532.14.1   | branch fitting PP-MD 45G d110/50    | 0.381                    | 0.68                             |
| 390.533.14.1   | branch fitting PP-MD 45G d110/75    | 0.504                    | 0.90                             |
| 390.534.14.1   | branch fitting PP-MD 45G d110/90    | 0.583                    | 1.04                             |
| 390.634.14.1   | branch fitting PP-MD 45G d125/90    | 0.722                    | 1.29                             |
| 390.635.14.1   | branch fitting PP-MD 45G d125/110   | 0.835                    | 1.49                             |
| 390.636.14.1   | branch fitting PP-MD 45G d125/125   | 0.999                    | 1.79                             |
| 390.735.14.1   | branch fitting PP-MD 45G d160/110   | 1.276                    | 2.28                             |
| 390.736.14.1   | branch fitting PP-MD 45G d160/125   | 1.449                    | 2.59                             |
| 390.737.14.1   | branch fitting PP-MD 45G d160/160   | 1.793                    | 3.21                             |
| 390.046.14.1   | branch fitting PP-MD 87.5G d32/32   | 0.052                    | 0.09                             |
| 390.247.14.1   | branch fitting PP-MD 87.5G d50/40   | 0.092                    | 0.16                             |
| 390.248.14.1   | branch fitting PP-MD 87.5G d50/50   | 0.105                    | 0.19                             |
| 390.347.14.1   | branch fitting PP-MD 87.5G d75/40   | 0.169                    | 0.30                             |
| 390.348.14.1   | branch fitting PP-MD 87.5G d75/50   | 0.181                    | 0.32                             |
| 390.349.14.1   | branch fitting PP-MD 87.5G d75/75   | 0.240                    | 0.43                             |
| 390.547.14.1   | branch fitting PP-MD 87.5G d110/40  | 0.353                    | 0.63                             |
| 390.548.14.1   | branch fitting PP-MD 87.5G d110/50  | 0.355                    | 0.64                             |
| 390.549.14.1   | branch fitting PP-MD 87.5G d110/75  | 0.427                    | 0.76                             |
| 390.650.14.1   | branch fitting PP-MD 87.5G d125/90  | 0.606                    | 1.08                             |
| 390.651.14.1   | branch fitting PP-MD 87.5G d125/110 | 0.757                    | 1.36                             |
| 390.652.14.1   | branch fitting PP-MD 87.5G d125/125 | 0.796                    | 1.42                             |
| 390.751.14.1   | branch fitting PP-MD 87.5G d160/110 | 1.076                    | 1.93                             |
| 390.752.14.1   | branch fitting PP-MD 87.5G d160/125 | 1.189                    | 2.13                             |

| Article number | Product description                    | Net weight [kg per item] | GWP-fossil, A1-A3 [kg CO2e/item] |
|----------------|--|--------------------------|----------------------------------|
| 390.753.14.1   | branch fitting PP-MD 87.5G d160/160    | 1.403                    | 2.51                             |
| 390.130.14.1   | branch fitting PP-MD 45G d40/32        | 0.074                    | 0.13                             |
| 390.131.14.1   | branch fitting PP-MD 45G d40/40        | 0.086                    | 0.15                             |
| 390.432.14.1   | branch fitting PP-MD 45G d90/50        | 0.267                    | 0.48                             |
| 390.433.14.1   | branch fitting PP-MD 45G d90/75        | 0.347                    | 0.62                             |
| 390.434.14.1   | branch fitting PP-MD 45G d90/90        | 0.415                    | 0.74                             |
| 390.535.14.1   | branch fitting PP-MD 45G d110/110      | 0.685                    | 1.23                             |
| 390.147.14.1   | branch fitting PP-MD 87.5G d40/40      | 0.078                    | 0.14                             |
| 390.448.14.1   | branch fitting PP-MD 87.5G d90/50      | 0.241                    | 0.43                             |
| 390.449.14.1   | branch fitting PP-MD 87.5G d90/75      | 0.285                    | 0.51                             |
| 390.469.14.1   | branch fitting 2x PP-MD 45G d90/50/50  | 0.290                    | 0.52                             |
| 390.569.14.1   | branch fitting 2x PP-MD 45G d110/50/50 | 0.434                    | 0.78                             |
| 390.665.14.1   | branch fitting 2x PP-MD 87.5G d125/110 | 0.910                    | 1.63                             |
| 390.020.14.1   | bend PP-MD 15G d32 L5                  | 0.030                    | 0.05                             |
| 390.120.14.1   | bend PP-MD 15G d40 L5.4                | 0.044                    | 0.08                             |
| 390.320.14.1   | bend PP-MD 15G d75 L6.5                | 0.124                    | 0.22                             |
| 390.021.14.1   | bend PP-MD 30G d32 L5.2                | 0.031                    | 0.06                             |
| 390.121.14.1   | bend PP-MD 30G d40 L5.7                | 0.045                    | 0.08                             |
| 390.321.14.1   | bend PP-MD 30G d75 L7                  | 0.124                    | 0.22                             |
| 390.022.14.1   | bend PP-MD 45G d32 L5.5                | 0.031                    | 0.06                             |
| 390.023.14.1   | bend PP-MD 67.5G d32 L5.9              | 0.033                    | 0.06                             |
| 390.123.14.1   | bend PP-MD 67.5G d40 L6.5              | 0.049                    | 0.09                             |
| 390.323.14.1   | bend PP-MD 67.5G d75 L8.6              | 0.146                    | 0.26                             |
| 390.024.14.1   | bend PP-MD 87.5G d32 L6.4              | 0.034                    | 0.06                             |
| 390.324.14.1   | bend PP-MD 87.5G d75 L9.7              | 0.157                    | 0.28                             |
| 390.220.14.1   | bend PP-MD 15G d50 L5.8                | 0.058                    | 0.10                             |
| 390.420.14.1   | bend PP-MD 15G d90 L7.3                | 0.193                    | 0.35                             |
| 390.520.14.1   | bend PP-MD 15G d110 L8.2               | 0.309                    | 0.55                             |
| 390.620.14.1   | bend PP-MD 15G d125 L8.8               | 0.427                    | 0.76                             |
| 390.720.14.1   | bend PP-MD 15G d160 L9.7               | 0.739                    | 1.32                             |
| 390.221.14.1   | bend PP-MD 30G d50 L6.2                | 0.060                    | 0.11                             |

| Article number | Product description                      | Net weight [kg per item] | GWP-fossil, A1-A3 [kg CO2e/item] |
|----------------|--|--------------------------|----------------------------------|
| 390.421.14.1   | bend PP-MD 30G d90 L7.9                  | 0.199                    | 0.36                             |
| 390.521.14.1   | bend PP-MD 30G d110 L9                   | 0.312                    | 0.56                             |
| 390.621.14.1   | bend PP-MD 30G d125 L9.8                 | 0.440                    | 0.79                             |
| 390.721.14.1   | bend PP-MD 30G d160 L11                  | 0.764                    | 1.37                             |
| 390.122.14.1   | bend PP-MD 45G d40 L6                    | 0.044                    | 0.08                             |
| 390.222.14.1   | bend PP-MD 45G d50 L6.5                  | 0.063                    | 0.11                             |
| 390.322.14.1   | bend PP-MD 45G d75 L7.6                  | 0.131                    | 0.23                             |
| 390.422.14.1   | bend PP-MD 45G d90 L8.5                  | 0.206                    | 0.37                             |
| 390.522.14.1   | bend PP-MD 45G d110 L9.7                 | 0.335                    | 0.60                             |
| 390.622.14.1   | bend PP-MD 45G d125 L10.7                | 0.471                    | 0.84                             |
| 390.722.14.1   | bend PP-MD 45G d160 L12.2                | 0.835                    | 1.49                             |
| 390.223.14.1   | bend PP-MD 67.5G d50 L7.2                | 0.066                    | 0.12                             |
| 390.423.14.1   | bend PP-MD 67.5G d90 L9.7                | 0.231                    | 0.41                             |
| 390.523.14.1   | bend PP-MD 67.5G d110 L11.2              | 0.378                    | 0.68                             |
| 390.623.14.1   | bend PP-MD 67.5G d125 L12.3              | 0.532                    | 0.95                             |
| 390.723.14.1   | bend PP-MD 67.5G d160 L14.3              | 0.936                    | 1.68                             |
| 390.124.14.1   | bend PP-MD 87.5G d40 L7.1                | 0.052                    | 0.09                             |
| 390.224.14.1   | bend PP-MD 87.5G d50 L7.9                | 0.069                    | 0.12                             |
| 390.424.14.1   | bend PP-MD 87.5G d90 L11                 | 0.241                    | 0.43                             |
| 390.524.14.1   | bend PP-MD 87.5G d110 L12.8              | 0.397                    | 0.71                             |
| 390.624.14.1   | bend PP-MD 87.5G d125 L14.2              | 0.577                    | 1.03                             |
| 390.724.14.1   | bend PP-MD 87.5G d160 L16.6              | 1.028                    | 1.84                             |
| 390.456.14.1   | Comb branch PP-MD d90/90/50 Sh-Elem Toi  | 0.489                    | 0.88                             |
| 390.556.14.1   | Comb branch PP-MD d110/90/50 Sh-Elem Toi | 0.657                    | 1.18                             |
| 390.558.14.1   | Comb branch PP-MD d110/110/50 Sh-ElemToi | 0.758                    | 1.36                             |
| 390.454.14.1   | brnFtg swept entry PP-MD 87.5G d90/90    | 0.377                    | 0.67                             |
| 390.554.14.1   | brnFtg swept entry PP-MD 87.5G d110/90   | 0.520                    | 0.93                             |
| 390.555.14.1   | brnFtg swept entry PP-MD 87.5G d110/110  | 0.607                    | 1.09                             |
| 390.567.14.1   | brnFtg s/e 2x PP-MD 87.5G d110/110/75    | 0.672                    | 1.20                             |
| 390.566.14.1   | brnFtg s/e 2x PP-MD 87.5G d110/110       | 0.750                    | 1.34                             |
| 390.466.14.1   | brnFtg s/e 2x PP-MD 87.5G d90/90         | 0.477                    | 0.85                             |
| 390.470.14.1   | Comb corner brnFtg PP-MD d90/90/50 le    | 0.492                    | 0.88                             |
| 390.570.14.1   | Comb corner brnFtg PP-MD d110/90/50 le   | 0.655                    | 1.17                             |
| 390.578.14.1   | Comb corner brnFtg PP-MD d110/110/50 le  | 0.765                    | 1.37                             |
| 390.561.14.1   | Comb corner brnFtg PP-MD d110/110/75 le  | 0.820                    | 1.47                             |

| Article number | Product description                     | Net weight [kg per item] | GWP-fossil, A1-A3 [kg CO2e/item] |
|----------------|---|--------------------------|----------------------------------|
| 390.462.14.1   | Comb corner brnFtg PP-MD d90/90/50 ri   | 0.461                    | 0.83                             |
| 390.562.14.1   | Comb corner brnFtg PP-MD d110/90/50 ri  | 0.659                    | 1.18                             |
| 390.565.14.1   | Comb corner brnFtg PP-MD d110/110/50 ri | 0.756                    | 1.35                             |
| 390.560.14.1   | Comb corner brnFtg PP-MD d110/110/75 ri | 0.699                    | 1.25                             |
| 390.459.14.1   | corner branch PP-MD 87.5G d90/90/90     | 0.418                    | 0.75                             |
| 390.559.14.1   | corner branch PP-MD 87.5G d110/110/110  | 0.672                    | 1.20                             |
| 390.662.14.1   | corner branch PP-MD 87.5G d125/110/110  | 0.905                    | 1.62                             |
| 390.457.14.1   | parallel branch PP-MD 45G d90/90        | 0.504                    | 0.90                             |
| 390.557.14.1   | parallel branch PP-MD 45G d110/110      | 0.834                    | 1.49                             |
| 390.279.14.1   | reducer PP-MD d50/32 L11.3 eccentric    | 0.043                    | 0.08                             |
| 390.271.14.1   | reducer PP-MD d50/40 L11.4 eccentric    | 0.049                    | 0.09                             |
| 390.471.14.1   | reducer PP-MD d90/40 L14.6 eccentric    | 0.119                    | 0.21                             |
| 390.473.14.1   | reducer PP-MD d90/75 L13.9 eccentric    | 0.150                    | 0.27                             |
| 390.571.14.1   | reducer PP-MD d110/40 L16.4 eccentric   | 0.177                    | 0.32                             |
| 390.573.14.1   | reducer PP-MD d110/75 L15.7 eccentric   | 0.216                    | 0.39                             |
| 390.675.14.1   | reducer PP-MD d125/110 L17.1 eccentric  | 0.397                    | 0.71                             |
| 390.775.14.1   | reducer PP-MD d160/110 L19.4 eccentric  | 0.508                    | 0.91                             |
| 390.776.14.1   | reducer PP-MD d160/125 L19.4 eccentric  | 0.568                    | 1.02                             |
| 390.373.14.1   | reducer PP-MD d75/50 L8.4 ecc short     | 0.076                    | 0.14                             |
| 390.474.14.1   | reducer PP-MD d90/50 L8.8 ecc short     | 0.110                    | 0.20                             |
| 390.475.14.1   | reducer PP-MD d90/75 L8.9 ecc short     | 0.107                    | 0.19                             |
| 390.575.14.1   | reducer PP-MD d110/50 L9.5 ecc short    | 0.159                    | 0.28                             |
| 390.576.14.1   | reducer PP-MD d110/75 L9.6 ecc short    | 0.170                    | 0.30                             |
| 390.577.14.1   | reducer PP-MD d110/90 L9.8 ecc short    | 0.165                    | 0.30                             |
| 390.179.14.1   | reducer PP-MD d40/32 L6.8 conc short    | 0.023                    | 0.04                             |
| 390.372.14.1   | reducer PP-MD d75/50 L13.3 eccentric    | 0.090                    | 0.16                             |
| 390.472.14.1   | reducer PP-MD d90/50 L14.6 eccentric    | 0.122                    | 0.22                             |
| 390.572.14.1   | reducer PP-MD d110/50 L16.4 eccentric   | 0.186                    | 0.33                             |
| 390.574.14.1   | reducer PP-MD d110/90 L15.7 eccentric   | 0.237                    | 0.42                             |
| 390.278.14.1   | reducer PP-MD d50/40 L6.8 conc short    | 0.034                    | 0.06                             |
| 390.225.14.1   | bend PP-MD 87.5G d40/50 L8.1            | 0.062                    | 0.11                             |
| 390.325.14.1   | bend PP-MD 87.5G d50/75 L9.8            | 0.120                    | 0.21                             |
| 390.227.14.1   | access pipe PP-MD 90G d50 round opening | 0.133                    | 0.24                             |
| 390.327.14.1   | access pipe PP-MD 90G d75 round opening | 0.276                    | 0.49                             |
| 390.427.14.1   | access pipe PP-MD 90G d90 round opening | 0.400                    | 0.72                             |

| Article number | Product description                      | Net weight [kg per item] | GWP-fossil, A1-A3 [kg CO2e/item] |
|----------------|--|--------------------------|----------------------------------|
| 390.527.14.1   | access pipe PP-MD 90G d110 round opening | 0.747                    | 1.34                             |
| 390.627.14.1   | access pipe PP-MD 90G d125 round opening | 0.892                    | 1.60                             |
| 390.727.14.1   | access pipe PP-MD 90G d160 round opening | 1.257                    | 2.25                             |
| 390.464.14.1   | duct branch PP-MD 87.5G d90/75/90 le     | 0.475                    | 0.85                             |
| 390.564.14.1   | duct branch PP-MD 87.5G d110/75/110 le   | 0.710                    | 1.27                             |

| Article number | Product description                    | Net weight [kg per item] | GWP-fossil, A1-A3 [kg CO2e/item] |
|----------------|--|--------------------------|----------------------------------|
| 390.463.14.1   | duct branch PP-MD 87.5G d90/75/90 ri   | 0.475                    | 0.85                             |
| 390.563.14.1   | duct branch PP-MD 87.5G d110/75/110 ri | 0.703                    | 1.26                             |

## VERIFICATION STATEMENT

### VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier. The process involved reviewing results, documents and compliance with the reference standards, ISO 14025, ISO 14040 and ISO 14044 following the process and checklists of the programme operator for:

- This Environmental Product Declaration
- The Life Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? [Read more online.](#)

This EPD has been generated by the One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

### THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Magaly González Vázquez as an authorised verifier acting for EPD Hub Limited

23.08.2024

